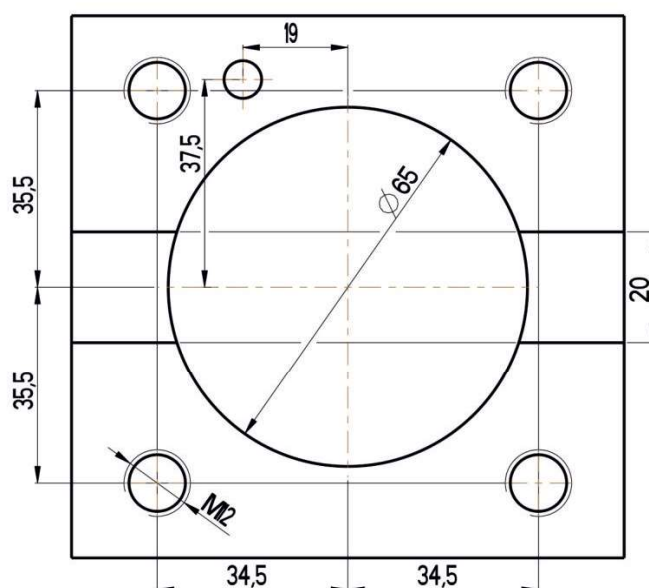


# NAKAMURA-TOME LIVE AND STATIC TOOLHOLDERS BMT65

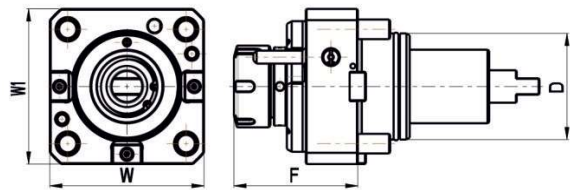
|               |                           |
|---------------|---------------------------|
| AVEREX        | MTX1-76 SY1, MTX2-76 SY7  |
| CHIAH CHYUN   | CT1/2/3-52/65 YM/Y2M(S)   |
| GANESH        | GENTURN 52/78 TTM, 78 MSY |
| MC MACHINERY  | LT1/2/3-52/76 YM/Y2M      |
| NAKAMURA-TOME | SC-300 M                  |
|               | SUPER NTX                 |
|               | TW-20 (12 ST)             |
|               | TW-30 (16 ST)             |
|               | WT-300                    |

## CONNECTION TURRET - NAKAMURA-TOME BMT65



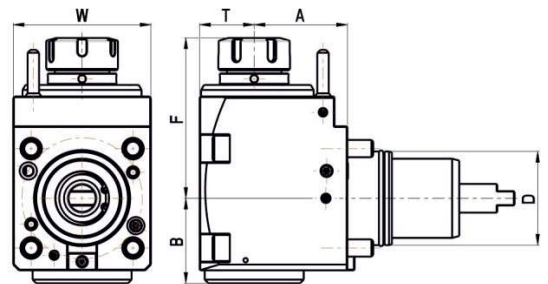
# NAKAMURA-TOME LIVE AND STATIC TOOLHOLDERS BMT65

## Straight BMT drilling and milling head

 Direction of rotation: 


| Code                 | D  | Tool grip | Internal Cooling | F  | W  | W1 | Torque [Nm] | Speed [rpm] | Ratio | P [bar] |
|----------------------|----|-----------|------------------|----|----|----|-------------|-------------|-------|---------|
| NGT2-65/101-32/1(NT) | 65 | ER32      | no               | 76 | 96 | 96 | 70          | 6000        | 1:1   | -       |
| NGT2-65/101-32/2(NT) | 65 | ER32      | yes              | 76 | 96 | 96 | 70          | 6000        | 1:1   | 20      |
| NGT2-65/101-25/1(NT) | 65 | ER25      | no               | 73 | 96 | 96 | 70          | 6000        | 1:1   | -       |
| NGT2-65/101-25/2(NT) | 65 | ER25      | yes              | 73 | 96 | 96 | 70          | 6000        | 1:1   | 20      |

## Angular BMT drilling and milling head

 Direction of rotation: 


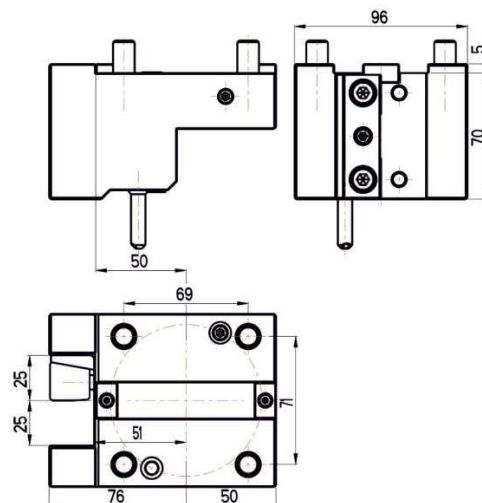
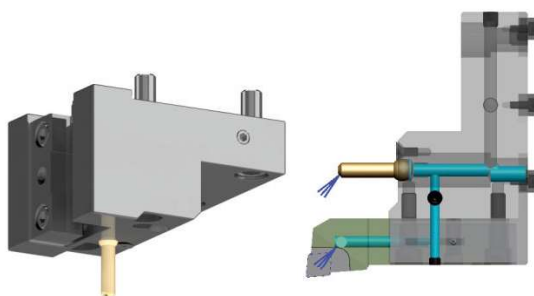
| Code                      | D  | Tool grip | Internal Cooling | Direction  | A  | B  | F   | T  | W  | Torque [Nm] | Speed [rpm] | Ratio | P [bar] |
|---------------------------|----|-----------|------------------|------------|----|----|-----|----|----|-------------|-------------|-------|---------|
| NGT2-65/201-32/1.3-65(NT) | 65 | ER32      | no               | right/left | 65 | 59 | 111 | 38 | 96 | 70          | 6000        | 1:1   | -       |
| NGT2-65/201-32/2.3-65(NT) | 65 | ER32      | yes              | right/left | 65 | 59 | 111 | 38 | 96 | 70          | 6000        | 1:1   | 20      |
| NGT2-65/201-25/1.3-65(NT) | 65 | ER25      | no               | right/left | 65 | 59 | 108 | 38 | 96 | 70          | 6000        | 1:1   | -       |
| NGT2-65/201-25/2.3-65(NT) | 65 | ER25      | yes              | right/left | 65 | 59 | 108 | 38 | 96 | 70          | 6000        | 1:1   | 20      |
| NGT2-65/201-25/3.3-65(NT) | 65 | ER25      | yes              | right/left | 65 | 70 | 108 | 38 | 96 | 70          | 6000        | 1:1   | 80      |
| NGT2-65/201-32/3.3-65(NT) | 65 | ER25      | yes              | right/left | 65 | 70 | 111 | 38 | 96 | 70          | 6000        | 1:1   | 80      |

## NAKAMURA-TOME LIVE AND STATIC TOOLHOLDERS BMT65

### Universal turning holder

NGT OD-65x25x70(NT)

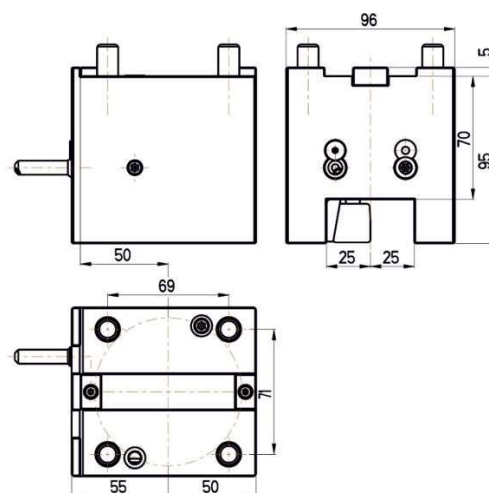
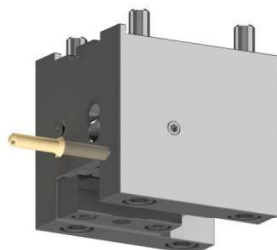
External/**Internal cooling 80bar**



### Universal turning face holder

NGT F-65x25x95(NT)

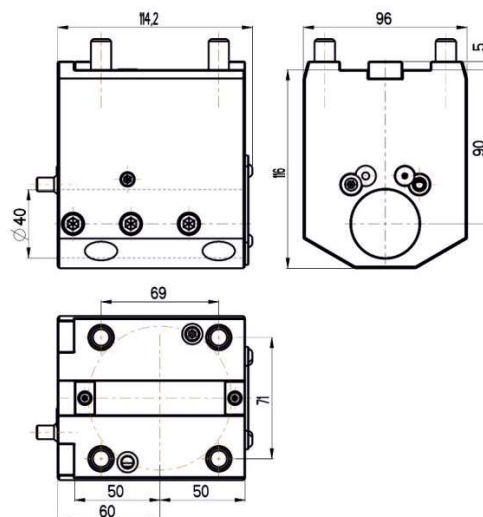
External cooling 80bar



### Boring bar holder

NGT ID-65x40x90(NT)

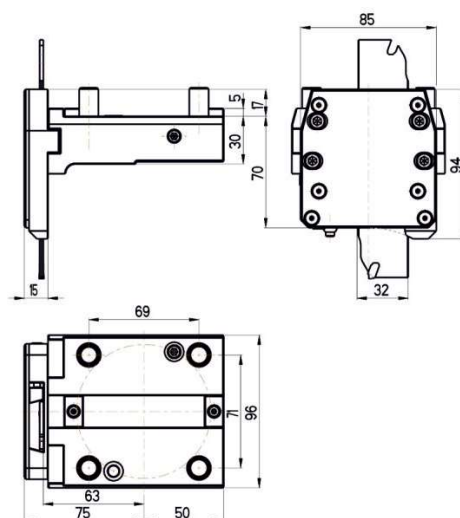
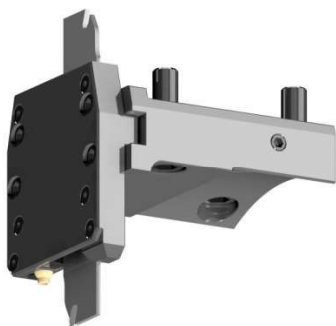
External/Internal cooling 80bar



## NAKAMURA-TOME LIVE AND STATIC TOOLHOLDERS BMT65

### Cut off toolholder (right)

NGT CR-65x32(NT)  
External cooling



### Cut off toolholder (left)

NGT CL-65x32(NT)  
External cooling

